



Technical Data Sheet

MAPLON Natural Clear Sheet & Roll

Product Description: A multipurpose polypropylene 100% recyclable sheet specially designed for printing.

The MAPLON Natural Clear has a shelf life of 18 months for printing and gluing purposes. (MAPAL guarantees the corona treatment value- surface tension- for 18 months from production date).

Applications: Offset, Silk Screen printing, UV digital printing as well as packaging.

Approvals: The MAPLON Natural Clear comply with European Directive 2011/65/EU (RoHS 2) and European Regulation 1907/2006 (REACH Review 2017) and FDA 21 CFR 177.1520.

1. Technical Properties

Test	Conditions	Result
Tensile properties (ASTM D638)		
Tensile strength at yield*	MD 23°C TD	29 N/mm ² 27 N/mm ²
Tensile strain at yield*	MD 23°C TD	22% 18%
Young's modulus*	MD/TD 23°C	300/340 N/mm ²
Thermal properties		
Vicat softening point (ASTM D1525)		145°C
Specific gravity		0.91 gr/cm ³
Surface Energy		Min. 42 dynes/cm

* Tests were made on 0.300 mm thick sheets.

2. Production Specifications

Sheet Dimensions	Value	Tolerances
Thickness	0.02" (0.5 mm)	+/- 0.0012 " (0.03 mm)
Width	Max 63" (1600 mm)	0/+0.27 " (7 mm)
Length for sheets	Max 138" (3500 mm)	0/+0.27 " (7 mm)
Embossing	Sand/Sand	
Color	Natural Clear	
Standard Configuration	Sheets & Rolls	

3. Storage

The material must be stored in a dry shaded place, at a recommended temperature of 20° C up to 25° C at least 24 hours before printing or other processing of the sheets.

The information given in this publication is true and accurate to the best of our knowledge. The numeric values presented are typical values obtained by testing laboratory samples. This publication is not intended as a legally binding assurance, since many factors may affect product properties during processing. The users should perform their own tests in order to ascertain the suitability to a specific application. Also, it is the users' responsibility to ensure that their specific use does not constitute an infringement of any patent or law.

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